# RDE8

Differential pressure switch, explosion proof RDE-###.###/

#### Overview

- Excellent repeatability
- Dead band adjustment for regulation
- Fix dead band for control
- Explosion proof Hazardous areas 1, 2, 21, 22



Picture similar



Technical data						
Housing		Sensing / Input				
Protection rating	IP66	Min. measuring range	0.05 0.5 bar			
(EN60529)		Max. measuring range	2.5 30 bar			
Case material	Type RA80	Performance				
	Explosion-proof and flame-proof Epoxy painted, Aluminium	Repeatability	± 1 % FS			
	Captive stainless steel screws	Adjustment	2 external adjustment screws on top of			
Mounting	Wall mounting, 3 back lugs		the case for set point and deadband When set point adjustment is required it			
Scale	Internal, accuracy on reading ± 5 % FS		is necessary to know the static pressure,			
Process			as it has an influence on the set point.			
Process connection	G1/2"	Electrical data				
	1/2" NPT	Ground connection	Via internal terminal block			
Temperature	1/4" NPT female	Electrical connection	Via internal terminal block with metallic cable gland for Ø 7 to 12 mm			
Ambient temperature	-20°C +55°C (T6)	Approval / Conformities				
Storage temperature	-40°C +70°C	ATEX/IECEx Certificate	LCIE 03 ATEX 6231X (Type RA80)			
Media temperature	-50°C +200°C		IECEx LCIE 15.0061X			
Wetted parts		ATEX/IECEx	Ex II 2 GD			
Bellow	Stainless steel 1.4404 / AISI 316L Stainless steel 1.4432 / AISI 316L		Further information can be found in th ATEX approval			
		CE conformity	ATEX directive 2014/34/UE			

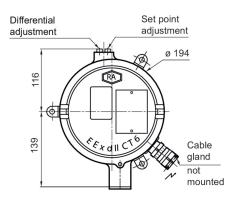
## Remarks

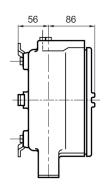
 These devices must be used as instruments that provide electrical information according to the value of the input variable. They are not intended to be used as a safety accessory. It is the responsibility of the user to check the compatibility of the device with its intended use.

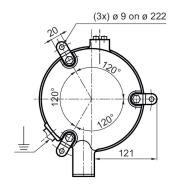
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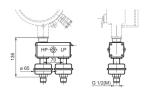
## **Dimensional drawings (mm)**

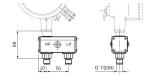






Weight: 4.4 kg Weight: 4.4 kg





Pressure range codes: 211 - 221

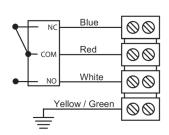
Weight: 1.6 kg

Pressure range codes: 214 - 224 - 234 - 235

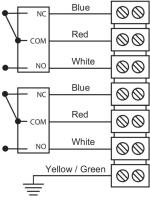
- 245 - 246 - 256 - 257 - 258

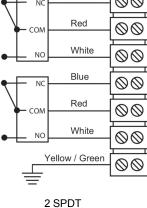
Weight: 1.2 kg

#### **Electrical connection**



1 SPDT







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#### **Electrical connection**

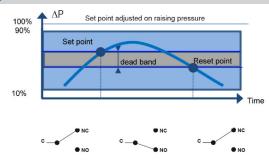
-20°C ≤ Ta ≤ +70°C	Dust IP6x	Gases
-20 C S 1a S +70 C	T° surface	Class
Ta =60°C	80℃	T6
Ta =70℃	95℃	T5

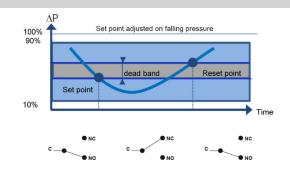
Important: Maximum power dissipation in the case must not exceed 5 W

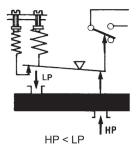
Hazardous areas: zone 1, 2, 21, 22

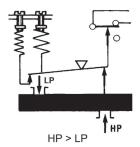
All necessary measures must be taken by the user, to avoid the calorific transfer from the fluid to the apparatus head increasing the head's temperature to such that it reaches the self-ignition temperature of the gas in which it is used.

#### **Principle**









A flexible sensing element actuates a microswitch by means of a piston. The set point is adjusted by means of a compressible spring installed in opposition.

Set point and reset point must be between 10% and 90% of the selected scale.

Standard factory adjustment

Setpoint at 50% of the scale on falling pressure.

Customer specific factory adjustment (option SETP)

The following specifications have to be given with the order:

- · Setpoint value
- · Adjustment on falling or raising pressure
- Static pressure (except RDx6)
- Dead band value (as needed) when using an adjustable dead band switch

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## Adjustable ranges

				Micro-switch dead band (f)								
Scale	Max P Static	Code		Adjustable	dead band			Fixed de	ead band			
			Code	A (B*)	M (K*)	C(	W*)	E(	(F*)	D (	V*)	
			10%	90%	10%	90%	10%	90%	10%	90%		
bar				bar		mbar		b	ar			
0.05 0.5	0.5	7	211	0.13 - 0.45	0.15 - 0.45	0.22 - 0.6	0.3 - 0.6	37.5	45	0.17	0.18	
0.05 1	1	7	221	0.13 - 0.45	0.15 - 0.45	0.22 - 0.75	0.33 - 0.75	37.5	45	0.17	0.18	
0.15 0.5	0.5	20	214	0.22 - 0.75	0.27 - 0.75	N/A	N/A	82.5	90	0.26	0.33	
0.15 1	1	20	224	0.22 - 0.9	0.3 - 0.9	N/A	N/A	82.5	90	0.26	0.36	
0.15 4	4	20	234	0.22 - 2.2	0.37 - 2.2	0.97 - 3	1.2 - 3	82.5	97.5	0.26	0.4	
0.8 4	4	30	235	1 - 3.7	1.6 - 3.7	1.12 - 3.7	1.6 - 3.7	105	150	1.26	2.03	
0.8 10	10	30	245	1 - 3.7	1.6 - 3.7	1.12 - 3.7	1.6 - 3.7	105	150	1.26	2.03	
1.5 10	10	65	246	1.8 - 7.5	3.7 - 7.5	3.7 - 9	5.2 - 9	270	360	2.18	4.5	
1.5 20	20	65	256	1.8 - 7.5	3.7 - 7.5	3.7 - 9	5.2 - 9	270	360	2.18	4.5	
2.5 20	20	220	257	3.7 - 20	5.2 - 20	9 - 20	10 - 20	1200	1500	4.5	6.3	
2.5 30	30	220	258	4.5 - 30	6 - 30	9 - 30	10 - 30	1275	1500	5.4	7.2	

<sup>\*)</sup> For version with 2 microswitches lower values of the dead band must be multiplied x 1.5

(1) The value of the dead band is depending on the value of the set point. This table contains the dead band values for set point adjustment at 10% and 90% of the selected scale. For adjustable dead band the lower value corresponds to the dead band spring totally released and the higher corresponds to the dead band spring fully tensed. For other set points the dead band value can be calculated by linear interpolation between the values at 10% and 90%.

#### Micro switch characteristics

Switch code	A (B)	M (K)	C (W)	E (F)	D (V)  Ultra sensitive Hermetic		
Туре	Standard	Gold contact	Hermetic	Ultra sensitive			
6 Vdc	0.4 10 A	10 50 mA	5 mA 4 A	0.4 1 A	0.4 4 A		
12 Vdc	0.4 10 A	10 50 mA	5 mA 4 A	0.4 1 A	0.4 4 A		
24 Vdc	0.4 6 A	10 50 mA	5 mA 4 A	0.4 1 A	0.4 4 A		
30 Vdc	0.4 6 A	10 10 mA	5 mA 3 A	0.4 1 A	0.4 2 A		
48 Vdc	0.4 6 A	10 50 mA	5 mA 3 A	N/A	N/A		
110 Vdc	0.1 0.5 A	10 50 mA	5 mA 1 A	N/A	N/A		
220 Vdc	0.1 0.25 A	10 50 mA	5 mA 0.5 A	N/A	N/A		
115 Vac	0.4 10 A	10 50 mA	50 mA 3 A	0.4 10 A	N/A		
250 Vac	0.2 10 A	N/A	50 mA 2.5 A	0.2 10 A	N/A		
Dielectric rigidity between contacts and ground	2000 V	2000 V	1500 V	2000 V	1000 V		

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Ordering reference			
Ordering key - Configuration possibilities see website			
	RDE - 8 #	# .	###
Product	555		
RDE	RDE		
Measuring element			
Bellow or piston, st.steel  Type of Microswitch	8		
1xSPDT, Standard	A		
simultaneous	В		
1xSPDT, hermetically	C		
simultaneous	W		
1xSPDT, ultra sensitive	vv E		
simultaneous	F		
1xSPDT hermetic/ultra sensit.?	D		
simultaneous	V		
1 gold contact changeover switch	M		
simultaneous	K		
Process connection	IX.		
G 1/2		3	
1/2 NPT		6	
1/4 NPT F		8	
Pressure range			
0.05 0.5 bar			211
0.05 1 bar			221
0.15 0.5 bar			214
0.15 1 bar			224
0.15 4 bar			234
0.8 4 bar			235
0.8 10 bar			245
1.5 10 bar			246
1.5 20 bar			256
2.5 20 bar			257
2.5 30 bar			258

Ordering example									
	RDE	-	8	Α	3.	211	1	0765	
Product									
RDE	RDE								
Measuring element									
Bellow or piston, st.steel			8						
Type of Microswitch									
1xSPDT, Standard				Α					
Process connection									
G 1/2					3				
Pressure range									
0.05 0.5 bar						211			
Cleanliness									
for oxygen applications								0765	
free of oil and grease									



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Options			
Setpoint factory adjusted	SETP	2.1 Certificate	Q001
For oxygen applications	0765	2.2 Certificate	Q002
Mounting on 2 pipe	0407	3.1 Material certificate	Q003
stainless steel label wired*	9941	3.1 Certif. setpoints adjust.	Q011
Setpoint adjust, lead sealed	8990		